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Abstract—Today we are witnessing an unprecedented pandemic called the "COVID-19 pandemic" which has created the greatest disruption to education systems in human history. It has caused the closure of schools, institutions and other learning spaces, causing profound changes in all aspects of our lives. Policies of social distancing and restriction of movement have significantly disrupted traditional educational practices. Faced with this problem, it is time to innovate and implement an alternative education system and assessment strategies. The work presented in this paper responds to this problem and aims to provide a practical work environment which allows engineers to complete their basic training with the use, control and handling of measuring instruments often used in the real world. This environment will therefore be accessible online and makes it possible to control the process.

Keywords—remote laboratories, distance learning, engineering education, distance practical work

1 Introduction

The global outbreak of the COVID-19 pandemic, first identified in December 2019 in Wuhan, China, has spread around the world, affecting nearly every country and continent. Governments of countries around the world have warned the public to be vigilant. Public care strategies have included closing establishments as well as certain instructions such as washing hands, wearing face masks, physical distancing and avoiding mass gatherings. Lock-in and home-keeping strategies have been put in place as a necessary action to flatten the curve and control disease transmission [1].

The pandemic has severely affected the education system worldwide. More than 100 countries have implemented the shutdown nationally, affecting approximately 90% of the world's student population and putting their future educational rights at threat. The closure of the schools has not only affected the students, their educators and their families. But it also has important economic and societal impacts. Hence, there is a need for every division of education at regional and national levels to develop safeguard

measures and mechanisms to create flexible and innovative programs, accessible at anytime and anywhere.

Indeed, governments have taken various measures to deal with the virus outbreak. In order to stop the transmission of the virus, schools and universities have established different ways to communicate with students via the Internet. Different countries around the world have presented a variety of solutions during the pandemic to continue the progression of education, including video conferences and online channels, support for online libraries, television broadcasts, resources.

In Morocco, since mid-March 2020, around 10 million students have been taken out of school because of the pandemic [2].To control the transmission of the virus, a number of decisions have been announced, including confinement, state of health emergency and the closure of schools and universities since 16 March. Therefore, in the twelve regions of the country, distance learning has been adopted to ensure and complement the course program. Regarding higher education, each university has its own platform. Today, university students have an institutional account that allows them to access these platforms, which are a source of information exchange and document sharing. Students are now familiar with such platforms such as Moodle [3] or Google Classroom [4] or Teams [5]. Additionally, the ministry has set up public television channels to broadcast courses for students with difficult access to the Internet [6].

However, for practical works, most of Moroccan universities are still obliged to hold presential sessions in laboratories. For that, we propose to adopt remote laboratories providing students with the necessary experience to help them understand the theories discussed in lecture.

The paper is organized as follows. The next section responds to the question why, when and how can Remote Laboratories be created to boost the transition from face-to-face education to remote education. Section 3, describe the remote environment architecture for our proposition, and section 4 presents the software and hardware requirements for the remote laboratory process. Finally, section 5 provides a discussion on the goals achieved and the points of further research.

2 Remote lab becomes a necessity

Learning in many areas of engineering requires laboratory work to supply practical knowledge and skills to students and to illustrate different real-life processes. Many laboratories have specific process trainers for training in the field of process engineering and control. However, these labs do not have remotely controlled process models and so the student cannot take advantage of them during online learning. As we know, the Internet offers great potential for high-level control of process installations. Therefore, this e-learning will guarantee hard knowledge and skills to engineering students (especially in the field of industrial engineering, process engineering and control engineering), and thus helps them handle specific industrial process control architectures, mechanisms and algorithms. The knowledge and experience built up by process trainers (controlled remotely via the Internet) could be easily applied to real problems [7].

Many programs are now incorporating remote (and/or virtual) laboratories into their teaching to save money, extend limited resources or share equipment with another institution. It is likely that few, if any, engineering programs implement remote labs for pedagogical reasons, so the resulting benefits to learning may be a pleasant surprise. Depending on how the labs are deployed, these benefits are likely to include increased student access to equipment, greater flexibility in scheduling labs, a wider range of possible assignments or activities and greater opportunities for collaboration between students[6], [8]–[14].

Increasing the amount of time that students have access to laboratory equipment may result in an increase in the amount of time spent on tasks per student. Longer access may also refer to the types of equipment on which students may work. Either of these scenarios is likely to result in more and/or more diverse learning. When labs are accessed online, students can be engaged in learning at any time and from any location where they have Internet access, rather than waiting for campus buildings to be open and for staff members to be available to carry out their practical activities. This increased access allows for activities that may last longer than a typical class meeting or for multi-part assignments that involve students using the equipment for numerous short periods of time over the course of a week or more, both of which creates logistical challenges in a hands-on environment. Furthermore, the opportunities for student collaboration can be enhanced when laboratories are accessible online, removing the location and time constraints imposed by traditional work groups. For the future engineer, working in a team with members spread across the country (or the world) may be the norm, and giving students the opportunity to practice skills useful in this work environment (e.g., communication and teamwork) can give them a head start [15][16].

Remote laboratories are flexible and decentralized environments that allow learners to perform real experiments with real instruments via the web and also to test and correct errors by analyzing real data [17]. The developments of remote laboratories have motivations and advantages presented in Figure 1.



Fig. 1. Advantages of remote labs

In this architecture used by [17]–[20], learners will be able to send commands themselves through the web browser. These commands will be sent by the user to the practical work server, and then run the experiment in the real device. The practice server will collect the results and send them to the user's interface. The existence of a webcam lab allows the learners to have a clear idea of the different aspects of the real experiment as if it were taking place in a conventional lab to conduct the experiment and visualize it in real time.

A virtual engineering and science laboratory [21] at Johns Hopkins University allows engineering and science laboratory projects to be simulated on a remote computer. With Internet access, it offers students "virtual labs" to work on their projects via the World Wide Web. The experiments are a Java-based system, which demands that the students access them using a web browser. Students firstly download a JAVA applet which serves as their graphical interface GUI and also establishes communication between the client and the server. They then build their experimental system using the GUI objects; after defining the working conditions of the experiment and submitting it, the simulated experimental results are returned to them from the server.

Carnegie Mellon's virtual laboratory [22] allows students to perform real experiments at any time and from any location by accessing laboratory instruments remotely via computer. The instrumentation available in the central laboratory is composed of a function generator, a digital oscilloscope and a digital multimeter. The instruments are operated by HP-VEE software running under Windows on a personal computer. Remote control of the computer is possible with Timbuktu software, and PC/TCP software enables connection to the Internet. Live video is available through a Connectix camera and QuickPICT software. This technology greatly improves the flexibility of laboratory teaching and initiates students to remote experimentation.

3 Remote environment architecture

The virtual laboratory is a virtual experimental environment in which users can operate a variety of graphical units, each representing an experimental object, to perform virtual or real experiments remotely via the internet using a local mouse or keyboard.

3.1 Global architecture

The global architecture consists of internet access from a computer, smartphone, laptop computer, or tablet to a remote environment for monitoring and taking measurements.

The following architecture gives an overall idea of the remote environment described in Figure 2.



Fig. 2. Remote laboratory architecture

We use the web server architecture to access the laboratory.

3.2 Server architecture

The remote server consists of three components (See Figure 3).

- A web server for web access.
- A database server for the management of the students.
- An application server containing the LabView interface with all the practical work documents.



Fig. 3. Server architecture

3.3 Control process architecture

Control process architecture is composed of a camera for live visualization of the evolution of the control processes, a CompactRIO which in turn is composed of a chassis, Ni-cRIO 9025, and five modules, and a pedagogical model for control and regulation process similar to the industrial one.

4 Requirements for remote laboratory

On the presented section are available all materials and software necessary for the implementation of one of the labs:

- Materials
- Process Trainer PT001
- CompactRIO Real-Time Controller: NI cRIO-9025 (See Red part of Figure 5)
- Chassis : NI cRIO-9118 (See Figure 5)
- C Series Modules (cRIO: NI-9219, NI-9203, NI-9263, NI-9474, NI-9422) (See Green part of Figure 5)
- PC with monitor
- Webserver, Database Server, and Application Server
- Webcam
- Control Process Model (See Figure 4)



Fig. 4. Control process model

1	Electric Control Box	8	Flow Meter (Upper)
2	Tank 1	9	Flower Meter (Lower)
3	Tank 2	10	Electric Flow Control Valve
4	Pressure Sensor	11	Manual Flow Control Valve
5	Ultrasonic Level Meter	12	Heater
6	Thermocouple Tank 1	13	Pump
7	Thermocouple Tank 2	14	Level Switch

Table 1. Components laboratory of control process

Such a process is controllable by a PLC, an FPGA embedded board, or a microcontroller board. In this virtual laboratory work, we have chosen to use a CompactRIO because it communicates over standard Ethernet using TCP/IP. The CompactRIO is a combination of a real-time controller, reconfigurable I/O modules (RIOs), an FPGA module and an Ethernet extension chassis [23].



Fig. 5. NI CompactRIO device

- Software

- LabView and RunTime for the interface
- DataBase Management System (SQL) for managing the students access

The following figure shows the assembly of our process control model:



Fig. 6. Requirements for remote laboratory

- Practical works examples
- Acquiring Physical Phenomena
- On/Off Control
- PID Feedback Control
- Lead-Lag Compensation
- Feedback/Feedforward Control
- Multiloop Cascade Control
- Materials' Ratio Control





Fig. 7. Interface developed using LabView

4.1 Process control and measurement

This practical work is a distance training to understand the measurement and control of processes by level, flow, temperature and pressure as if it is given in real face-toface. It includes all the sensors and actuators needed to perform the full list of experiments for process control and measurement. We have developed an interactive, online LabView interface for the student to gain a better understanding and practical experience of process control.

The curriculum includes learning the principles of acquiring different physical phenomena, On/Off Control, PID control, Feedforward and other types of control used in the industry.

 When the Process Model is running, the Run light on the Control Panel will come on (See Figure 8).



Fig. 8. Indicator Lights on the Control Panel

- When you start the experiment, the Process Indicator Light on the Control Panel comes on.
- When the Pump is running, the Pump Indicator Light on the Control Panel comes on.
- When the Heater is on, the Heater Indicator Light on the Control Panel comes on.

Example labs. We develop this interface to acquire and control all sensors and regulators in the Process Model.



Fig. 9. Acquiring Physical Phenomena (Practical works examples)

First, we start the Process Model, and make sure that the "Run Light" on the Control Panel is on. We make sure that the CompactRIO is connected. Then, we launch the interface in order to accede to the menu of experiments (See Figure 7). For example,

we click on the Practical Work: Acquiring Physical Phenomena. So, we used the software interface to acquire and control all sensors and controllers in this model.

The sensors and the controllers can be accessed by clicking on their buttons or images in the interface shown in Figure 9, for example, the Flow Meter Button or the Flow Meter image. Therefore, we can see the relationship between Current, Voltage, and the measured value for any sensor.

5 Conclusion and discussion

We have set up an interactive platform of mutualization between the establishments which consists in the implementation of a set of tools for the comprehension and the simulation of practical works accessible on line for control process monitoring. Therefore, students and trainers and even researchers, in different locations, are able to access a real experiment via the Internet as if they were in the real laboratory. This project was a dream and an ultimate goal for our school, but with this global crisis of COVID-19, it will be a necessity in a more emergency way.

In the following work we will present the proposed methodology to optimize distance learning. We can integrate these Tps/Labs in the current distance learning platforms like other pedagogical activities (courses, exercises, tutorials).

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